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=> s (metathesis or metathetical or ring(1w)open?)(3a)(copolymer or terpolymer)
L1 1702 (METATHESIS OR METATHETICAL OR RING(1W) OPEN?)(3A)(COPOLYMER OR
TERPOLYMER)

=> s cycloolefin or cyclic olefin or norbornene(s)endo L2 17212 CYCLOOLEFIN OR CYCLIC OLEFIN OR NORBORNENE(S) ENDO

=> s l1 and l2

L3 392 L1 AND L2

=> s 13 and exo(2w) (form or stereoisomer? or isomer?)
L4 29 L3 AND EXO(2W) (FORM OR STEREOISOMER? OR ISOMER?)

5-stearoxymethyl-bicyclo [2,2,1]-heptene-2. The nitrile group, ester group and substituent having nitrile or ester group may take the endo or exo position. Though the cyano- and ester-substituted norbornene derivatives consist of two groups of isomers represented by the endo and exo positions occupied by the groups or substituents, yet said different groups of isomers can be effectively separated from each other by precision distillation. The endo type isomer, for example, 5-cyano-bicyclo [2,2,1]-heptene-2 remains solid at room temperature and has a boiling point of 88° C in an atmosphere reduced to 12 mm Hg. The exo type is a colorless liquid at room temperature, and has a boiling point of 80.5° C in an atmosphere reduced to 12 mm Hg, a density of 1.0065 g/cc at 20° C and a refractive index of 1.4862 with respect to the D line of sodium at 20° C. Said isomers can be used in a separated or nonseparated state in performing the ring-opening polymerization. It is possible to use a single or two or more types of the above-mentioned cyano- and ester-substituted norbornene derivatives.

The polymers prepared by ring-opening polymerization of cyano- or ester-substituted norbornene derivatives include not only homopolymers of cyano- or ester-substituted norbornene derivatives obtained by the above-mentioned process but also copolymers prepared by the ring-opening polymerization of a mixture of the cyano- or ester-substituted norbornene derivatives as a main component and other cycloolefinic compounds which is carried out in the same manner as in producing the homopolymers of said cyano- or ester-substituted norbornene derivatives.

Where the above-mentioned copolymers of cyano- or ester-substituted norbornene derivatives are used in producing the resin compositions of this invention, it is preferred that said copolymers be formed by ring-opening polymerization of a mixture containing one mol at most of other cycloolefinic compounds based on one mol of cyano- or ester-substituted norbornene derivatives. Where said other cycloolefinic compounds, for example monocyclic olefins such as cyclopentene and cyclooctene are used at the rate of more than one mol based on one mol of cyano- or ester-substituted norbornene derivatives, then the resin composition containing the resultant copolymers will have lower surface hardness and softening point.

CLM What is claimed is:

2. High impact resin compositions according to claim 1 wherein said polymers prepared by ring-opening polymerization are copolymers prepared by ring-opening polymerization of the cyano-substituted norbornene derivatives together with other cycloolefinic compounds selected from the group consisting of monocyclic olefins, nonconjugated cyclopolyenes, acid anhydride type norbornene derivatives, halogen type norbornene derivatives, ether type norbornene derivatives, imide type norbornene derivatives, aromatic norbornadiene derivatives, ester type norbornadiene derivatives, bicyclo[2,2,1]-heptene-2 and 1,4; 5,8-dimethano-1,2,3,4,4a5,8,8a-octahydronaphthalene.

=> d his full

L1

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FILE 'USPATFULL, USPAT2, CAPLUS, JAPIO' ENTERED AT 17:54:28 ON 24 FEB 2006 1702 SEA ABB=ON PLU=ON (METATHESIS OR METATHETICAL OR RING(1W) OPEN?) (3A) (COPOLYMER OR TERPOLYMER)

L217212 SEA ABB=ON PLU=ON CYCLOOLEFIN OR CYCLIC OLEFIN OR NORBORNENE ( S) ENDO L3 392 SEA ABB=ON PLU=ON L1 AND L2 L4 29 SEA ABB=ON PLU=ON L3 AND EXO(2W) (FORM OR STEREOISOMER? OR ISOMER?) D L4 1-29 IBIB ABS D L4 28 HIT L5 19 SEA ABB=ON PLU=ON L3 AND ENDO(2W) (FORM OR STEREOISOMER? OR ISOMER?) D L5 1-19 IBIB ABS D L5 7 HIT D L5 14 HIT

## FILE HOME

FILE USPATFULL

FILE COVERS 1971 TO PATENT PUBLICATION DATE: 23 Feb 2006 (20060223/PD)

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## FILE USPAT2

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